

# 4-20mA Analogue/HART® Pressure Transmitters

- Ranges from 20mbar to 1400 bar
- 100:1 rangeability
- 'Best in class' performance
- Hastelloy C diaphragm supplied as standard
- Aluminium or stainless electronics housing
  - NAMUR compliant alarm outputs



### Versatile Transmitters for a World of Pressure

### **Proven Technologies**

Established in 1972, GE Druck specialises in the design and manufacture of high performance pressure sensors for a wide range of applications, using its own proven micromachined silicon and related technologies.

GE Druck has its own comprehensive and technologically advanced silicon processing facility. Silicon has excellent performance characteristics and is readily adapted for many applications, from process and subsea to motorsport and aerospace.

### **RTX 1000 Flexibility**

The RTX 1000 series provides a choice of user rangeable pressure transmitters with conventional analogue 4-20mA signal (RTX 1000 A) or with HART® digital signal superimposed (RTX 1000 H). Offering turndowns up to 100:1 and ranging from widest range of gauge and absolute pressure applications available on the market.

### **High Performance**

The RTX 1000 provides accuracy up to 0.075% including non-linearity, hysteresis and repeatability effects. This helps the user to ahieve optimum process efficiency and ultimate product quality.

#### Ease of Use

Zero/span pushbuttons and a simple configuration routine reduce user set-up and calibration time. A separate terminal on the terminal block allows a meter to be connected to check calibration without breaking into the 4-20mA loop.

### **Low Cost of Ownership**

The RTX 1000 offers high value performance and reliable long term service. For example, 5 year stability is better than 0.2%, keeping recalibration checks and process downtime to a minimum.

### **Media Compatibility**

A Hastelloy C276 diaphragm and 316L stainless steel pressure port are supplied as standard for compatibility with a wide range of hostile media. For severe or hygienic process conditions, remote diaphragm seals can also be supplied.

### **Harsh Environments**

The optional stainless steel electronics housing is cost-effectivefor applications such as offshore oil and gas or in hygienic environments such as food and beverage or pharmaceutical facilities. The Aluminium Bronze end caps ensure free-running threads throughout the life of the transmitter.





### **Druck**



### **HART®** Communicator

The Model 275 HART® Communicator is the most widely used communicator on the market. Supplied with 12MB of memory, it contains the device descriptions for all HART® devices regardless of manufacturer. It also holds up to 10 transmitter configurations, with optional data packs available to expand this to 100 devices.

The LCD 8 line x 21 character display simplifies access to all functions of a HART® device. A user programmable 'hot' key allows single key stroke access to the most frequently used tasks.

### **Remote Diaphragm Seals**

Remote diaphragm seals provide a reliable means of measuring pressure whilst preventing the process fluid from directly contacting the pressure transmitter. A diaphragm seal should therefore be considered where process conditions are not directly compatible with the pressure sensor.

For example, process media which is hostile to the transmitter wetted materials, contains suspended solids or is viscous, may corrode or clog the usual transmitter impulse piping and pressure connections.

For hygienic applications such as food and beverage production, a sanitary grade pressure fitting may be required.

In addition, process temperature which cannot be brought within the required range (e.g. by use of impulse piping) may also damage the transmitter and present a safety risk.

A variety of remote diaphragm seals are available to meet these and other requirements.

### **Manifold Valves**

A range of 2, 3 and 5 valve manifolds are available to operate with the transmitters. Manufactured from 316 stainless steel, these rugged instrument manifolds are supplied with Teflon gaskets and high tensile carbon steel bolts where applicable.

Stainless steel colour coded identity tags are affixed to individual valve head units: Blue for Isolate, Green for Equalise and Red for Vent functions. High temperature Grafoil gaskets and stainless steel bolts are available as an option and all valves are available compliant with NACE MR-01-75 for sour gas service if required.

The standard manifold valves are rated up to a maximum working pressure of 6000 psi (414 bar). Alternative a high pressure option for service up to 10,000 psi is available.

# 4-20mA Analogue/HART® Pressure Transmitters

### **Product Overview**

GE Druck is renowned for the design and manufacture of compact and rugged high performance pressure sensors and related products for extremely accurate and reliable measurements.

The RTX 1000A (Analogue) pressure transmitters offer a cost effective solution to gauge and absolute pressure measurement with outstanding performance and conventional 4-20mA output with 10:1 turndown.

The RTX 1000H (HART®) extends the range still further to include a fully rangeable transmitter utilising the industry standard HART® protocol. This provides enhanced performance and digital two-way communication. In addition, any span can be set within a 1:1 to 100:1 ratio of the pressure module upper range limit (URL).

To adjust span, the RTX 1000 uses a simple set-up routine using pushbuttons located on the electronics board. When calibration is complete, a switch locks the pushbuttons out of the main circuit, eliminating this potential source of drift to ensure optimum long term operational stability.

#### Sensing Excellence

At the heart of the instrument is a micro-machined silicon sensing element. Micro-machining defines the thickness and area of the silicon which forms the pressure sensitive diaphragm and a fully active four-arm strain gauge bridge is diffused into the appropriate regions. Silicon has excellent mechanical properties being perfectly elastic and free from hysteresis, and the 'atomically' diffused gauges provide high output signals and overload capabilities.

The basic sensor is housed within a high integrity glass to metal seal, providing both electrical and physical isolation from the pressure media. The Hastelloy isolation diaphragm is electron beam welded to this seal and transmits applied pressure to the sensor via a silicone fluid filling.

### **Intelligent Electronics**

The electronics assembly utilises microprocessor technology to create a compact circuit with the minimum of components whilst producing an extremely stable signal unaffected by shifts in ambient temperature. User selectable switches provide direct access to damping adjustment, high or low failure alarm and write protection to inhibit any unauthorised change of instrument configuration.

The electronics are enclosed in a compact and lightweight aluminum alloy housing which, in most cases, enables direct mounting to the process, eliminating the need for additional hardware. Alternatively, a stainless steel housing is also available.



### STANDARD SPECIFICATIONS

#### **Pressure Measurement**

#### **Pressure Ranges**

Standard ranges which can be calibrated to any acceptable intermediate span/pressure unit:-

- 0 700mbar gauge or absolute
- 0 2 bar gauge or absolute
- 0 7 bar gauge or absolute
- 0 20 bar gauge or absolute
- 0 70 bar gauge or absolute
- 0 200 bar sealed gauge or absolute
- 0 700 bar sealed gauge or absolute
- 0 1400 bar sealed gauge or absolute

### Range Adjustment

Full 4 - 20mA output change for any user span setting within Upper Range Limit (URL) as below:

RTX 1000H: 1 - 100% URL RTX 1000A: 10 - 100% URL

e.g. RTX 1000 H:- 2 bar device can be adjusted down to a span of 0.02 bar (100:1 down ranging)

Zero offset - for absolute configurations:

RTX 1000H: 0 - 99% URL

RTX 1000A: 0 - 90% URL

For gauge configuration, the zero (4mA) output can be set anywhere within the range below:

RTX 1000H: -1 bar to 99% URL RTX 1000A: -1 bar\* to 90% URL (\* -700 mbar for 700 mbar range)

e.g. 2 bar gauge device can be set 4-20mA for -1 to 1 bar. Down ranged to 0.2 bar span, 4-20mA can be set anywhere within range to a zero offset of 1.8 bar, e.g. calibrated range of 1.8 bar to 2 bar.

#### Overpressure

Rated pressure can be exceeded by the following multiples without degrading performance:-

6 x URL for 700mbar range

4 x URL (140 bar max) ranges 2 bar to 70 bar

2 x URL (900 bar max) ranges 200 bar to 700 bar 2000 bar max for 1400 bar range

#### **Pressure Containment**

High pressure application as below may damage sensor but process media leakage will not occur:-

10 x FS for 700mbar gauge range 6 x FS (200 bar max) ranges 2 bar to 70 bar gauge 200 bar for ranges up to 70 bar absolute 1400 bar for ranges 200/700 bar sealed gauge/abs 2100 bar for 1400 bar range sealed gauge/abs.

#### **Process Media**

Any liquid, gas or vapour compatible with Hastelloy C276 diaphragm and 316 stainless steel or Hastelloy C276 body. NACE MR-01-75 compliant. NB. 1400 bar range: compatible with Inconel 625.

### **Output Current**

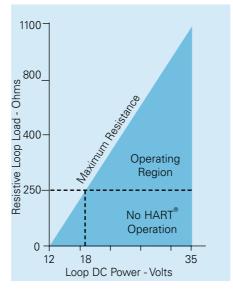
4 - 20mA (2 wire configuration). RTX 1000 H:- HART® digital signal superimposed.

### Failure Mode (NAMUR NE 43 compliant)

If pressure is applied outside upper or lower range settings, output saturates at Under Range 3.8 mA Over Range 20.5mA. Display flashes out of range.

In the event of failure, output will be driven to <3.6mA or >21mA (user configurable) and, if fitted, the display will confirm the alarm status.

#### **Transmitter Supply Voltage**



#### Performance

### Accuracy - RTX 1000H:

For calibrated Span >= 10% URL: 0.075% Span including non-linearity, hysteresis and repeatability. For calibrated Span < 10% URL: (0.025% + 0.005 [URL/Span])% Span

### Accuracy - RTX 1000A:

0.15% Span (including the effects of non-linearity, hysteresis and repeatability).

### Long Term Stability

At standard reference conditions, maximum calibration change 0.2% URL over a 5 year period.

#### Time Response

100 ms time constant (63% response to step change in pressure with damping set to 0.1 sec).

### **Operating Temperature Ranges**

Ambient -40° to 85°C\*
Process -40° to 120°C
Compensated -40° to 85°C
\*(LCD option -20° to 70°C)

#### Temperature Effects - RTX 1000H:

Over -40 to 85°C, maximum output deviation from room temperature calibration at 23°C: 0.1% configured span+0.2% reading+0.1% URL (Reading expressed as % of configured span).

### Temperature Effects - RTX 1000A:

Over -40 to -20°C: 0.5% URL + 1% span Over -20 to 50°C: 0.25% URL + 0.75% span Over 50 to 85°C: 0.5% URL + 1% span

### Mounting Position Effect

Negligible effect for ranges < 700mbar, the 'g' offset effect can be adjusted via zero controls.

#### Vibration Resistance

Negligible effect at 5g from 5Hz to 2kHz.

### **Humidity Limit**

0-100% RH

#### **Damping**

RTX 1000H: Adjustable 0.1 to 30 seconds. RTX 1000A: 0.1 or 1 second (switch selectable).

#### **Hazardous Area Approvals**

Safe Area: Category 1 Pressure Accessory to Pressure Equipment Directive (PED) 97/23/EC. 'Maximum Span' range is equivalent to maximum working pressure (Ps) as referred to in the PED.

#### (I) ATEX Intrinsically Safe Approval

EEx ia IIC T4 (Ta = 80°C)
EEx ia IIC T5 (Ta = 40°C)
to ATEX directive 94/9/EC

### (D) ATEX Flameproof Approval

#### (N) ATEX Type N

€ II 3G, II 1D EEx nl IIC T4 (Ta = 80°C) EEx nl IIC T5 (Ta = 40°C)

#### (F) FM and CSA

Intrinsically Safe: Class I Division 1 Groups A,B,C,D

Class II Division 1 Groups E,F,G

Class III

Explosion Proof: Class I Groups A,B,C,D

Class II Groups E,F,G

Class III

Division 2: Class I Div 2 Groups A,B,C,D

Class II Div 2 Groups F, G Class III Div 2 Groups F, G

All options compliant with EMC Directive 89/336/EEC EMC Emissions: EN 50081-1, EN 55022 EMC Immunity: EN 61000-6-2: 1999

#### **CE Conformity**

EMC Emissions: EN50081-1, EN55022 EMC Immunity: EN61000-6-2: 1999 PED: Pressure accessory, Category 1

Certification: CE Marked.

### **Physical**

### **Electrical Connections**

M20,  $^{1}/_{2}$  - 14 NPT, PG13.5 Female conduit entry.

#### **Process Connections**

Ranges up to 700 bar:  $G^{1}_{2}F$ ,  $^{1}_{2}NPTF$ ,  $G^{1}_{2}M$  to BS EN 837-1 (DIN 16288), or  $^{1}_{2}NPTM$ . 1400 bar range:  $^{13}_{16}$ " - 16 UN female with 60° cone ( $^{9}_{16}$ " AE medium tube autoclave fitting).

### **Electrical Housing**

Low copper aluminium alloy with epoxy painted coating or stainless steel with aluminium bronze end caps. Sealed to IP67 (NEMA 4X).

### Shipping Weight

Aluminium Housing: 1.2kg (without options)
Stainless Steel Housing: 2.7kg (without options).

# OPTIONS

(A) Digital indicator:

RTX 1000H: Graphic display RTX 1000A: 5 Digit LCD Indicator.

(B) Mounting bracket for 2" pipe/panel, supplied in 316 stainless steel.

(C) Material traceability for pressure containment parts to EN10204 3.1b.

### **CALIBRATION STANDARDS**

Products manufactured by GE Druck are calibrated against precision calibration equipment which is traceable to International Standards. Continuing development sometimes means specification changes without notice.

### ORDERING INFORMATION

Please determine the specific model number required by appropriate selection from the following coded areas (example is given below):

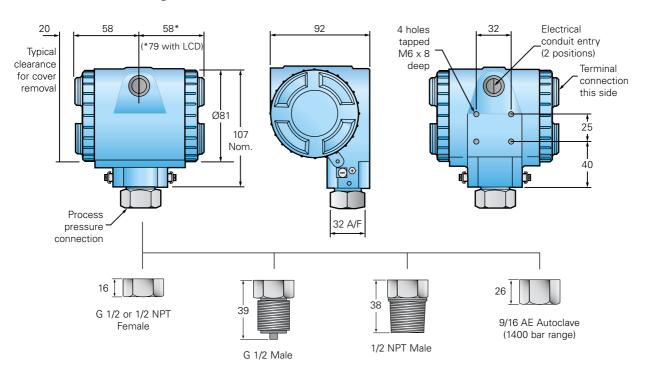
### X 10 Base Model Number

| Code<br>00 | <b>Diaph</b><br>Hastel |                                  |                |                  |   |                        |           | Fill Fluid Silicone Oil  |  |  |
|------------|------------------------|----------------------------------|----------------|------------------|---|------------------------|-----------|--------------------------|--|--|
| 10         | Hastel                 |                                  | Hastelloy C    |                  |   |                        |           | Silicone C               |  |  |
|            | <b>Code</b><br>A<br>H  | <b>Outpu</b> 4 - 20 4 - 20       |                | HART®            |   |                        |           |                          |  |  |
|            |                        | Code                             | Max S          | Snan             | Min Span (Code A)   |                        |           | la Δ)                    | Min Span (Code H)  |  |
|            |                        | 04                               |                | 0 mbar           | 0 - 70 mbar<br>0 - 200 mbar<br>0 - 700 mbar   |                        |           | ie A)                    | N/A  |  |
|            |                        | 07                               | 0 - 2 b        |                  |   |                        |           |                          | 0 - 20 mbar  |  |
|            |                        | 10                               | 0 - 7 b        | oar              |   |                        |           |                          | 0 - 70 mbar  |  |
|            |                        | 13                               | 16 0 - 70 bar  |                  |   | 0 - 2 bar<br>0 - 7 bar |           |                          | 0 - 200 mbar   |  |
|            |                        |                                  |                |                  |   |                        |           |                          | 0 - 700 mbar   |  |
|            |                        | 18 0 - 200 bar<br>22 0 - 700 bar |                |                  | 0 - 20 bar<br>0 - 70 bar  |                        |           |                          | 0 - 2 bar<br>0 - 7 bar                                   |  |
|            |                        | 24                               | 0 - 1400 bar** |                  |   |                        |           |                          | 0 - 7 bar<br>0 - 14 bar                                  |  |
|            |                        |                                  |                | Туре             |   |                        |           |                          |  |  |
|            |                        |                                  | A<br>G         | Absolu<br>Gauge  |   | gauge fo               | or ranges | above 7                  | 0 bar)   |  |
|            |                        |                                  |                | Code             |   | ss Conn                | ection    |                          |  |  |
|            |                        |                                  |                | 1                | G <sup>1</sup> / <sub>2</sub> fe  |                        | amala     |                          |  |  |
|            |                        |                                  |                | 2<br>3<br>4<br>5 | 1/ <sub>2</sub> - 14 NPT female<br>G <sup>1/</sup> <sub>2</sub> male to BS EN 837-1 (DIN 16288) |                        |           |                          |  |  |
|            |                        |                                  |                |                  | 1/ <sub>2</sub> NPT male  |                        |           |                          |  |  |
|            |                        |                                  |                |                  | 9/ <sub>16</sub> AE medium pressure tube autoclave fitting***                                   |                        |           |                          |  |  |
|            |                        |                                  |                |                  | Code  | Electri                | ical Entr | У                        |  |  |
|            |                        |                                  |                |                  | N 1/ <sub>2</sub> -<br>P PG 1:  | M20 fe                 | emale     |                          |  |  |
|            |                        |                                  |                |                  |   |                        |           | male (via<br>e (via ada) | adaptor)<br>ptor)  |  |
|            |                        |                                  |                |                  |   |                        |           | nics Ho                  |  |  |
|            |                        |                                  |                |                  |   |                        |           | ium Alloy<br>ss Steel    | /  |  |
|            |                        |                                  |                |                  |   |                        | Code      | Approv                   |  |  |
|            |                        |                                  |                |                  |   |                        | 0         | Safe Ar                  |  |  |
|            |                        |                                  |                |                  |   |                        | I<br>D    |                          | ntrinsically Safe<br>Flameproof                          |  |
|            |                        |                                  |                |                  |   |                        | N         | ATEXT                    | •  |  |
|            |                        |                                  |                |                  |   |                        | F         |                          | A Intrinsically Safe / Explosion proof / Division 2      |  |
|            |                        |                                  |                |                  |   |                        |           | Code                     | Options  |  |
|            |                        |                                  |                |                  |   |                        |           | 0                        | None   |  |
|            |                        |                                  |                |                  |   |                        |           | LA<br>LH                 | Digital Indicator (with output code A)                   |  |
|            |                        |                                  |                |                  |   |                        |           | LH<br>В                  | Digital Indicator (with output code H)  Mounting Bracket |  |
|            |                        |                                  |                |                  |   |                        |           | T<br>                    | DIN 3.1B Material Certificate                            |  |
| 1          | 1                      | ı                                | - G            | - 1              | - M   | ı                      | ı         | - LHB                    | Typical Model Number                                     |  |

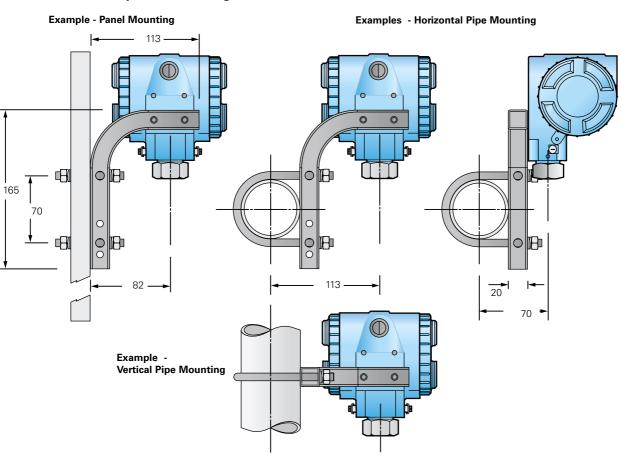
- \* For 1400 bar device (range code 24) diaphragm and process wetted body is Inconel 625.
- \*\* Available with process connection code 5 only and approvals options O, I or N.
- \*\*\* Process connection code 5/Autoclave fitting applies to range code 24 (0 1400 bar) only.



## Installation Drawings - Dimensions in mm



### **Installation - With Optional Mounting Bracket**





### **Related Products**

# Druck

#### Differential Pressure Transmitter STX 2100 HART®



- Ranges up to 20 bar
- Line pressures to 140 bar
- 0.1% accuracy

#### Low Pressure Transmitter LP1000 Series



- Ranges from 0.25mbar to 15mbar
- Gauge and differential
- Ideal for HVAC and cleanrooms

#### Portable Pressure Calibrators DPI 615/DPI 615IS



- From 2.5mbar to 700 bar
- Accuracy to 0.025% F.S.
- Pneumatic and hydraulic

# Slimline Pressure Transmitter



- Range from 70mbar to 700 bar
- Diameter 30mm
- Intrinsically Safe/Flameproof

#### Slimline Level Transmitter 1830 Series



- All Titanium body material
- Ompact 17.5mm diameter
- Suitable for tank level applications

#### Portable Multifunction Calibrators TRX II/TRX II IS



- Pressure/temperature/electrical
- Dual readout: Measure and source
- Fully documenting RS232/PCMCIA

#### Heavy Duty Pressure Transmitter PTX 7900 Series

- Range from 70mbar to 700 bar
- Intrinsically Safe/Flameproof
- Stainless/aluminium bronze housing

### Loop Calibrator UPS III



- Rugged, compact/pocket size
- Measure and source 0 24 mA
- Accuracy 0.01% of reading

#### High Pressure Pneumatic Calibrators DPI 320/325



- From 35 bar to 200 bar
- Rugged and fully portable
- Self contained pressure source